



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D3564-13**  
**Job Sheet 168782**



Part No: D3564-13

Job Qty: 20 ea

Part Name: Wearpad Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/22/17

Job Tracking No:

Due Date: 12/1/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Eagle Copters South America (CEAGL01)

Aerodrome De Chicureo, Camino Guay-Guay #8881 Colina, Santiago, , 9340000 Chile ph:+56 22 948 3200  
fx:+56 2 2247 8290.

Note: 09/20/2017JR Installs With Gaskets. Replaced By D4095-051 In D412-742-Xxx Kits Only.

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off     |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|--------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |              |
| 90    | Start up Operation | 20 Ea  |            | 11/30/17 | 0.00      | 0.00    | Start Up Waterjet     |           | OK 17/12/17  |
| 100   | Waterjet           | 20 pcs |            | 11/30/17 | 0.00      | 1.55    | Waterjet1             |           | OK 17/12/17  |
| 120   | QC                 | 20 pcs |            | 11/30/17 | 0.00      | 0.00    | QC8                   |           | 38           |
| 130   | Brake NC           | 20 pcs |            | 11/30/17 | 0.36      | 0.48    | Brake NC 1            |           | 9-89 DAS     |
| 140   | QC                 | 20 pcs |            | 11/30/17 | 0.00      | 0.00    | QC5                   |           | 38           |
| 150   | SprayPaint         | 20 pcs |            | 12/1/17  | 0.00      | 0.09    | Spray Paint           |           | DI. 17-12-28 |
| 160   | QC                 | 20 pcs |            | 12/1/17  | 0.00      | 0.00    | QC5                   |           | DEC 29 2017  |
| 170   | Packaging          | 20 pcs |            | 12/1/17  | 0.00      | 0.00    | Packaging3            |           | BEB 17/12/29 |
| 180   | QC21-SA            | 20 Ea  |            | 12/1/17  | 0.00      | 0.00    | QC21                  |           | 10           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated | Std Qty |
|-----------------------|----------------|----------|-----------|-----------|---------|
| 90-Start up Operation | M304S16GA      | 4        | 35        | 0         | 0       |

Back guard 138705 exp 12/18

### Part Specifications

| Spec No | Description | Target/Tolerance               | Limits         | Type | Special Comments |
|---------|-------------|--------------------------------|----------------|------|------------------|
| 1       | Wearshoe    | 7.000inches $\pm$ 0.030        | 7.030<br>6.970 |      |                  |
| 2       | Wearshoe    | 2.285inches $\pm$ 0.010        | 2.295<br>2.275 |      |                  |
| 3       | Wearshoe    | 3.080inches $\pm$ 0.010        | 3.090<br>3.070 |      |                  |
| 4       | Wearshoe    | 3.500inches $\pm$ 0.010        | 3.510<br>3.490 |      |                  |
| 5       | Wearshoe    | 0.300inches $\pm$ 0.010        | 0.310<br>0.290 |      |                  |
| 6       | Wearshoe    | 0.300inches $\pm$ 0.010        | 0.310<br>0.290 |      |                  |
| 7       | Wearshoe    | 0.188inches + 0.005<br>- 0.001 | 0.193<br>0.187 |      |                  |
| 8       | Wearshoe    | 7.750inches $\pm$ 0.030        | 7.780          |      |                  |

**DART**  
AEROSPACE  
**S024217**



Wearpad Fwd

**PART NO:**  
**Revision:**  
**Operation:**  
**Change No:**

**D3564 - 13**

**Start up Operation**

**Mfg Date: 12/18/17**  
**Job No: 168782**

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|   |            |                     |       |
|---|------------|---------------------|-------|
| 9 | ★ Wearshoe | 0.062inches ± 0.010 | 7.720 |
|   |            |                     | 0.072 |
|   |            |                     | 0.052 |

Plex 11/22/17 3:41 PM dart.poulin.mario



